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CLAIMS

1. A method for setting a process for the manufacture of sealing seams, in which the interface temperature at the interface between the sealing partners is measured using a temperature measuring element, characterized in that the process is set based on the course of time of the interface temperature during and after heat input during the sealing.
2. The method according to claim 1, characterized in that the time-temperature-pressure progression during heat input is set.
3. The method according to claim 1 or 2, characterized in that the time for the tightness check and/or the mechanical loadability after heat input is set.
4. The method according to one of claims 1 to 3, characterized in that the point at which the interface temperature exceeds the melting temperature of at least one sealing layer of the sealing is monitored during heat input.

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